



FEATHER-PRIME-BLOCK WATERBORNE

STANDARD OPERATING PROCEDURE

1

FEATHEREDGE

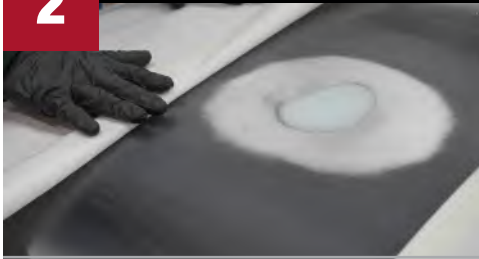


Featheredge the repair area with 180-grit, then 320-grit on a DA sander.

Blow off and clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

2

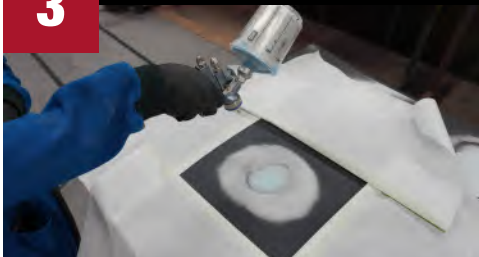
MASK FOR PRIMER



Back-mask the repair area to be primed.

3

APPLY PRIMER



Apply primer per manufacturer recommendations

4

GUIDE COAT



Apply **Premium Powder Guide Coat** or **Guide Coat Black** onto the surface by spraying light mist coats. Wipe of any overspray with a clean, dry cloth.

5

BLOCK SAND



Block sand with 320-grit sheetroll sandpaper.

Visually inspect while sanding for high or low spots indicated by the guide coat.

Address high or low spots before proceeding.

6

FINISH SAND & RE-CLEAN



Finish sand the area with 600-800-grit sandpaper on a DA with a soft interface pad.

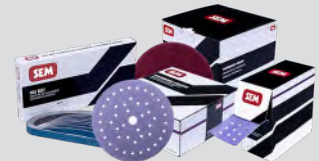
Blow off and clean the surface using **SEM Solve** or **XXX Universal Surface Cleaner**.

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



ABRASIVES

Part	Product	Size
SA6600	6" Grip Multi-hole 600-grit	6" DA
SA6800	6" Grip Multi-hole 800-grit	6" DA
SA1320	2.75" Perf-Roll 320-grit	2.75" Roll
SA6180	6" Grip Multi-hole 180-grit	6" DA
SA6320	6" Grip Multi-hole 320-grit	6" DA



GUIDE COAT

Part	Product	Size
38253	Premium Powder Guide Coat	16 oz. Aerosol
38203	Guide Coat Black	16 oz. Aerosol

SEM Products

Rock Hill, SC 29730
Tech Support: 1-800-831-1122
Customer Care: 1-866-327-7829
semproducts.com



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.